pressproducts

PRODUCT
CATALOGUE
SECOND EDITION

www.pressproducts.co.za

BRANDS WE REPRESENT:

BindQuip

GMB

TWIN WIRE®

RILECART S.r.l.
WIREBIND INTERNATIONAL

PLASTIKOIL

RS Royal Sovereign

GMP

Dumor

TACHOPLUS

ppf press products foil

Stuebing
AUTOMATIC MACHINE CO.

KW-triO®

HORDA

FRONT®

CONTENT

ABOUT US

Established in 1957, Press Products is a leading manufacturer and supplier of a comprehensive range of print finishing consumable materials and related machinery to the printing, packaging and labeling industries in Southern Africa. Our product range includes binding supplies, thermal laminating films, Calendar rims and more.

In addition, we offer a comprehensive range of associated print finishing machinery including:
Wire binding machines, Plastic spiral coil binding machines, thermal laminating machines, paper guillotines, pouch laminators, business card cutters, foiling machines, case making equipment, and many more print finishing machines to suit your production requirements and budget.

We aim to provide our customers affordable solutions for a diverse range of products commonly used in the graphics industry. By offering state-of-the-art technology and high quality, cost effective products, Press Products has become synonymous with reliability and affordability with printers countrywide.

Our well-trained team focuses on providing customers with solutions, supported by quality products and service excellence. It is our dedication and passion for the business that has made us one of the leading suppliers to the graphics industry in Southern Africa.

SERVICE & REPAIR

Press Products offers machine maintenance and repair services on all our: Binding, Laminating, Punching & Corner Rounding, Calendar Rimming, Business Card Cutters, Case Making, Booklet Making, Folding, Creasing & Perforating, Guillotines & Trimmers, Wide Format, Tagging and Foiling Machines.

It is vital to regularly service your machinery as it could have a huge impact on your bottom line. Consider the following factors:

• Reduce downtime:
No business can afford downtime, delays in getting orders out may be detrimental to any business. Regular maintenance can reduce downtime caused by unforeseen breakdowns.

• Optimizing machine capacity:
Regularly maintained equipment runs at a higher capacity than equipment that has not been maintained. This allows you to get more units out the door, increasing the opportunity to drive revenue up.

• Employee safety:
A qualified technician performs machine modifications and safety adjustments, ensuring that machine operators are kept safe with a lower risk of a malfunctions occurring.

• Correct usage of equipment:
Having a qualified technician show you how to use the machine correctly can reduce the number of materials used and wasted, reduce set-up time and reduce the risk of breakdowns in the future due to incorrect usage.

Our technicians are also always on hand to train your staff or demonstrate how to get the most out of your machinery.

SLITTING AND REWINDING SERVICE

As a South African based supplier and converter of laminating films, foils and specialty films; we now provide a complete service to deal with all bespoke requirements in our state of the art conversion facilities. With our fully functioning converting department comprising of 5 slitting machines we are now capable of manufacturing any width, length and core size that customers may require for various grades of thermal laminating films (BOPP and PET), hot and cold foils and specialty films on our state of the art slitting machines. From 8mm to 1800mm widths, 150m to 3000m lengths, 25mm, 57mm, 76mm cores – we can do it all! The recent investment in state-of-the-art slitting equipment benefits our customers by enabling us to offer consistently high-quality standards, improved lead times and order fulfilment; and the ability to offer our customers a broader range of film specifications available in any size.

Slitting Capabilities

Slitting Widths	Minimum - 20mm, Maximum - 1800mm
Max Rewind Diameter	900mm OD
Max Unwind Diameter	1400mm OD
Slit Width Tolerance	0.5mm
Slitting Method	Shear, Razor
Cores	25mm, 58mm, 76mm, 152mm
Slit to Register	Yes

ALL ABOUT BINDING

Finding the right binding solution can be a challenge. There are so many options with a wide range of applications from annual reports, calendars, training manuals to swatch books and even photo albums. At Press Products we can help find the perfect binding solution for any application. Allowing you to offer your customer only the best range and quality of print finishes.

Twin Wire® Advantages:

- Book opens flat and stays open - unlike glue or stitched books, eliminates frustration whilst working.
- Book can be opened back to back - without breaking the spine. Pages turn easily and can be rotated through 360 degrees.
- Pages open in perfect horizontal register - not possible with spiral type binding.
- Mix 'n Match - different types and sizes of material and stock thicknesses can be bound into one book.
- The neat attractive Twin Wire® binding system - enhances the appearance of any publication.

Plastikoil® Advantages:

- Book opens flat and stays open - unlike glue or stitched books, eliminates frustration whilst working.
- Book can be opened back to back - without breaking the spine. Pages turn easily and can be rotated through 360 degrees.
- Mix 'n Match - different types and sizes of material and stock thicknesses can be bound into one book.
- Neat & attractive binding system - enhances the appearance of any publication
- Plastikoil is UV resistant, shatter proof, crush proof, non-toxic and temperature temperate.

Twin Wire® Binding

Available in spools or cut lengths

Twin Wire® Binding is the most popular mechanical binding system which provides strength, aesthetic appeal and an easy to accomplish low cost method of binding. Twin Wire® double loop wire binding combs are manufactured by Press Products on state of the art, high speed, German wire forming machines. We offer a full range of diameters and colours that are supplied in both boxes of cut lengths and continuous spools.
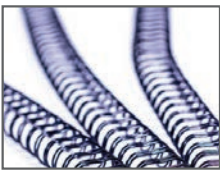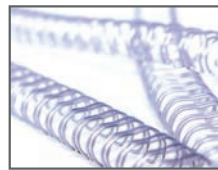

Spools

Cut Lengths

Standard Colours:

Black

White

Silver

Additional colours available on request

TWIN WIRE® BINDING GUIDE

Twin Wire® Diameter	Thickness of bound materials (incl. covers)	Approximate No. of sheets (based on 80gsm & 2mm depth margin)
3:1" Pitch		
3/16" (4.7mm)	2.5mm	Up to 20
9/32" (7.1mm)	5mm	Up to 36
5/16" (7.9mm)	6mm	Up to 42
3/8" (9.5mm)	7mm	Up to 63
7/16" (11mm)	8mm	Up to 68
1/2" (12.7mm)	10mm	Up to 84
9/16" (14.3mm)	11mm	Up to 95
2:1" Pitch		
5/8" (16mm)	12mm	Up to 104
3/4" (19.04mm)	15mm	Up to 123
7/8" (22mm)	18mm	Up to 150
1" (25.4mm)	20mm	Up to 177
1-1/8" (28mm)	23mm	Up to 200
1-1/4" (32mm)	26mm	Up to 230

Twin Wire® Punching Pattern

Square
2:1" Pitch, 6 x 6 Hole

Rectangle
2:1" Pitch, 4 x 5 Hole

Square
3:1" Pitch, 4 x 4 Hole

Punching depth on binding edge will affect wire diameter

ONLY MANUFACTURER IN SOUTH AFRICA
**Supply on demand, supporting local industry**

Plastikoil® Binding

Available in almost any colour

Plastikoil® is an attractive, functional and cost effective mechanical binding system. With its neat, clean, high-tech appearance, it's easy to use with no sharp edges that scratch or snag. We manufacture a full range of diameters and colours. Whether its preformed coil or filament on spools, the Plastikoil® line delivers a top quality, consistent product, every loop, every inch, every time!

Cut Lengths

Standard Colours:
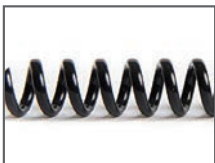
Black   White   Clear

Additional colours available locally, more specialised on request.

PLASTIKOIL® BINDING GUIDE

Use this Diameter of Plastikoil®	Thickness of bound material (incl. covers)	Approximate No. of sheets (based on 80gsm & 2mm depth margin)
Pitches: 0.2475" (6.2865mm), 4:1" 6mm		
6mm	4mm	Up to 30
7mm	5mm	Up to 40
8mm	6mm	Up to 50
10mm	8mm	Up to 70
12mm	10mm	Up to 90
14mm	12mm	Up to 100
16mm	14mm	Up to 120
18mm	15mm	Up to 130
20mm	17mm	Up to 150
23mm	20mm	Up to 170
25mm	22mm	Up to 190
28mm	24mm	Up to 210
30mm	26mm	Up to 230

Plastikoil® Punching Pattern
Pitch:
4:1" or 0,2475" (6,2865mm) or 6mm
More available on request.

Oval Hole: 4x5mm

Punching depth on binding edge
will affect coil diameter.

Plastic Comb Binding

Plastic Comb Binding is one of many ways to bind pages together into a book. This binding method uses plastic combs inserted into rectangular punched holes. Press Products supplies a range of Plastic Binding Combs in various sizes and colours.

Standard Colours:

Black

White

PLASTIC COMBS - A4 - ROUND

Comb Diameter	Max. book thickness	Max. sheets (gsm)	No. of Rings	Pieces per Box
6,0mm	3.0mm	20	21	100
8.0mm	5.0mm	40	21	100
10.0mm	7.0mm	55	21	100
12.0mm	9.0mm	80	21	100
14.0mm	11.0mm	100	21	100
16.0mm	13.0mm	120	21	100
19.0mm	16.0mm	150	21	100
22.0mm	19.0mm	180	21	50
25.0mm	22.0mm	200	21	50
28.0mm	25.0mm	240	21	50

PLASTIC COMBS - A4 -OVAL

Comb Diameter	Max. book thickness	Max. sheets	No. of Rings	Pieces per Box
32.0mm	28.0mm	280	21	50
38.0mm	34.0mm	340	21	50
45.0mm	41.0mm	410	21	50
51.0mm	48.0mm	450	21	50

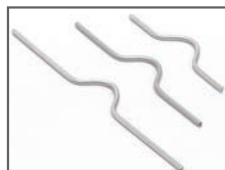*With locking clips - black and white only

Calendar Hangers

Our Calendar Hangers are made from top quality nylon coated wire. Strong and durable, they offer an affordable solution to hanging any calendar. Available in either white, black or silver, let your calendar be displayed in an aesthetically pleasing manner with a calendar hanger.
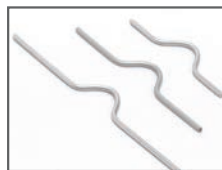
Standard Colours:

Black

White

Silver

Additional colours available on request

| Size	Pack	Colour
70mm	100/1000	Black/White/Silver
102mm	100/1000	Black/White/Silver
178mm	100/1000	Black/White/Silver
254mm	100/1000	Black/White/Silver
432mm	100/1000	Black/White/Silver

PVC BINDING COVERS
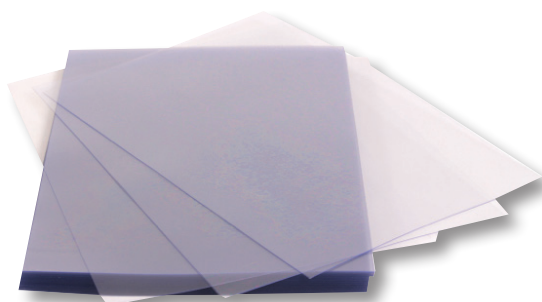
PVC Binding Covers are ideal for your bound documents offering a protective aspect and attractive presentation in a variety of colours, thicknesses and textures.

| |
|---|
| PVC plastic covers are packed 100 per pack. |
| Size: A4 or A3 |
| Thickness: 150 – 240 micron. |
| Finish: Clear PVC Gloss – traditional clear, high gloss finish. |
| Finish: Clear PVC Frosted – flat, frosted finish. |

LEATHER GRAIN BINDING BOARDS
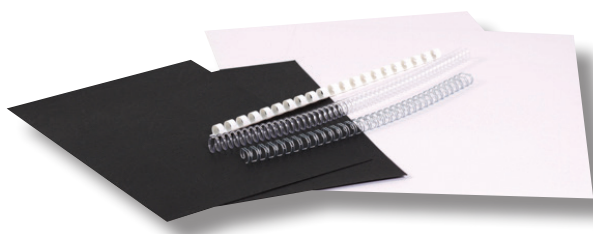
Leather Grain Binding Boards offer an attractive, protective and professional finish to any bound document. Ideal for use with any BindQuip® Binding Machine.

Leather grain binding boards are packed 100 per pack.	
Size:	A4 or A3
Thickness:	250gsm
Colour:	Black or White

STITCHING WIRE
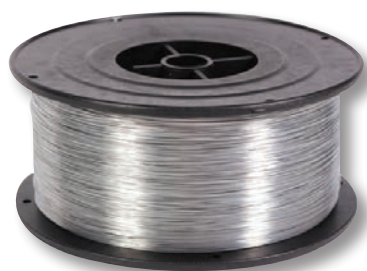
Our Stitching Wire is produced using a hot-dipped galvanised process, which is far superior to the more commonly used electro-plated method of producing stitching wire. Perfect for the printing industry, to bind magazines, catalogues, exercise and notebooks, Stitching Wire offers a high quality, affordable solution to your binding needs.

EURO HOLE PUNCH
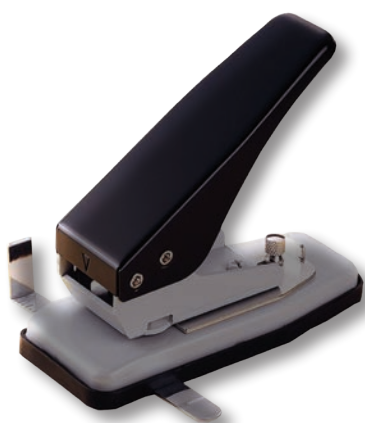
Ideal for punching a Euro Hole shape in cards for retail display purposes.

Slot Dimensions	32 x 6.5 x 9mm.
Capacity	1.6 mm thickness
Back Stop	Adjustable

9
6.5
32mm

BINDING MACHINES

DESKTOP BINDING MACHINES, INDUSTRIAL BINDING MACHINES,
SEMI-AUTOMATIC BINDING MACHINES AND
FULLY AUTOMATIC BINDING MACHINES

For use with
Press Products Twin Wire®

DESKTOP MACHINES

BINDQUIP® WIREMAC DUO
DESKTOP MACHINE

The BindQuip® WireMac Duo combines 3:1" and 2:1" Twin Wire® punching in one convenient and robust machine.

Punching Method	Manual
Punching Capacity	10 - 12 sheets (80gsm)
Punching Length	356mm
Retractable Pins	Fully
Binding Capacity	Twin Wire® 3/16" – ! ¼ "

BINDQUIP® 2 OR BINDQUIP® 3
DESKTOP MACHINE

The BindQuip® 2 or BindQuip™ 3 punches and binds either 2:1" or 3:1" pitch holes for Twin Wire® binding.

Punching Method	Manual
Punching Capacity	10 - 12 sheets (80gsm)
Punching Length	356mm
Retractable Pins	Fully
Binding Capacity	3:1" (3/16" - 9/16") 2:1" (3/16" - 1")

BindQuip® Wiremac-E 31
DESKTOP MACHINE

The BindQuip® Wiremac-E 31 punches and binds 3:1" holes for Twin Wire® binding.

Punching Method	Electric (220V)
Punching Capacity	10 -12 sheets (80gsm)
Punching Length	356mm
Retractable Pins	Fully
Binding Capacity	3:1" (3/16" – 9/16")

BINDQUIP® EWIRE 2:1 OR 3:1
DESKTOP MACHINE

The BindQuip® eWire21 or the eWire31 is used to punch and bind either 2:1" or 3:1" Twin Wire® respectively.

Punching Method	Manual
Punching Capacity	5 sheets (80gsm)
Punching Length	297mm (A4)
Retractable Pins	No
Binding Capacity	3:1" (3/16" - 9/16") 2:1" (3/16" - 1")

WBM-532
MANUAL WIRE CLOSER

High quality desktop machine guaranteeing durability and reliability. Easily adjustable for different wire sizes.

Closing Capacity	3/16" - 1-1/4" (5mm - 32mm)
Closing Length	356mm
Closing System	Vertical

INDUSTRIAL BINDING MACHINES

For use with Press Products Twin Wire®

BINDQUIP® CKD-600

INDUSTRIAL MACHINE

* Range of interchangeable punch tools available: 3:1 or 2:1 for Twin Wire, Thumbcut for Calendars, Plastic Spiral Coil, Plastic Combs

The BindQuip® CKD-600 Electric Punching Machine is used for punching holes into paper, such as calendars and notebooks and is ideal for high volume punching.

Max Punching Thickness	2.5mm per punch
Max Punching Length	600mm
Max Speed	Up to 100 cycles p/min (Operator Dependant)

BINDQUIP® JYH-600

INDUSTRIAL MACHINE

The Bindquip® JYH-600 is a wire closing machine. Perfect for wall calendars, notebooks and exercise books.

Closing Thickness	3/16" - 1 1/4"
Max Binding Length	600mm
Max Speed	90 cycles p/min (Operator Dependant)

RILECART F-500

INDUSTRIAL MACHINE

The F-500 Electric Punching Machine is an economical, easy to use machine and is suitable for a large range of products. All punch pins are disconnectable.

Max Punching Thickness	2.5mm
Max Punching Length	530mm
Max Speed	Up to 1000 p/hour (Operator Dependant)

RILECART P-500

INDUSTRIAL MACHINE

The P-500 Electric Wire Closing Machine is easy-to-use, economical to run, with low maintenance costs and is suitable for a large range of products.

* Adjustable for closing any Press Products' Twin Wire® diameters.

Max Closing Length	530mm
Max Speed	Up to 1000 bindings/hour (Operator Dependant)

Adjustable for closing wire up to ! ¼ "

RILECART F-800

INDUSTRIAL MACHINE

The F-800 is a heavy duty Electric Punching Machine and has the widest punching length on the market with incredibly strong punching power. All punch pins are disconnectable

Max Punching Thickness	Up to 5mm per punch
Max Punching Length	800 mm
Max Speed	up to 1000 bindings/hour (Operator Dependant)

RILECART P-800

INDUSTRIAL MACHINE

The P-800 Electric Closing Machine has the widest binding length on the market. Easy to use, economical, suitable for closing books and calendars.

* Adjustable for closing any Press Products' Twin Wire® diameter.

Max Closing Length	800mm
Max Speed	up to 1000 pieces/hour (Operator Dependant)

BINDQUIP® DCN-520
SEMI-AUTOMATIC MACHINE

The BindQuip® DCN-520 is fast and efficient to use. An ideal option for printers, on demand printers, in-house printers and trade binderies, this machine binds documents with Twin Wire®.
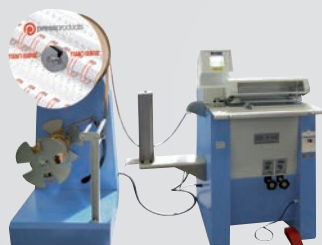
Max Binding Length	520mm
Min Binding Length	75mm
Max Speed	Up to 1500 Bindings per/hour (Operator Dependant)

RILECART R522-TS
SEMI-AUTOMATIC BINDING MACHINE

Perfect for binding calendars or books. Equipped with the new touchscreen control system and automatic delivery system of bound products.

Max Binding Thickness (uses Twin Wire 3:1" or 2:1")	From 3/16" up to 3/4" with appropriate size tool sets
Max Binding Thickness	15mm of pre-punched sheets
Max Binding Length	520mm (min 50mm)
Max Speed	Up to 1200 cycles per/hour

RILECART R-422
SEMI-AUTOMATIC BOOK BINDING MACHINE

The R-422 has been designed to improve the quality in binding big sizes. Its special pincers shaped tools guarantee a better production speed and roundness of the wire.

Max Binding Thickness	From 1/4" to 1" (for a maximum binding thickness of 24mm)
Max Binding Length	420 mm
Min Binding Length	50 mm
Max Speed	Up to 1500 cycles per/hour

RILECART WB-450
SEMI-AUTOMATIC BINDING MACHINE

A complete and versatile machine for digital printers, offset printers and small binderies.

Max Binding Length	420mm with hanger, 450 mm without hanger
Min Binding Length	50mm
Max Speed	800 cycles per/hour

For 3:1" and 2"1" pitch from 1/4" to 1-1/4"

RILECART R-800
SEMI-AUTOMATIC LARGE CALENDAR BINDING MACHINE

The R-800 is the only machine in the world specifically built for binding calendars and planners of up to 800mm in length.

Max Binding Length	800 x 1000mm
Min Binding Length	100 x 80mm
Max Speed	1000 cycles per/hour

* Uses Twin Wire® spools with diameters of 3/16" to 9/16" in 3:1" pitch for maximum binding thickness of 11,5mm.

RILECART PB-796 HD ES
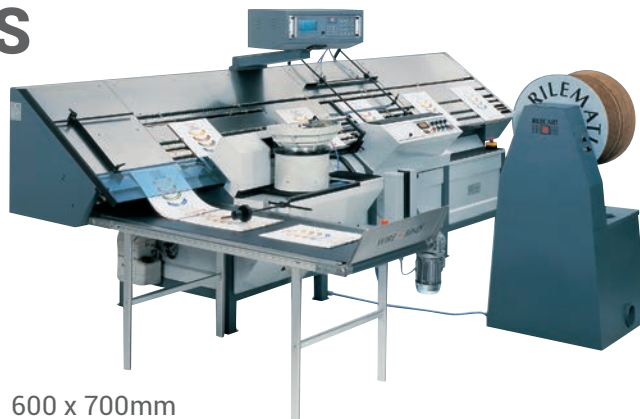### FULLY AUTOMATIC CALENDAR BINDING MACHINE

The Rilecart PB-796 HD ES is known to be one of the best performing Calendar Binding Machines currently on the market. The PB-796 HD ES punches a calendar in one stroke, then binds it, simultaneously inserting the hanger.

Max Binding Size	600 x 700mm
Min Binding Size	120 x 100mm
Max Punching Thickness	4,5mm (Depending on pitch, materials & width)
Max Speed	Up to 2300 calendars per/hour

RILECART B-535 T.S
FULLY AUTOMATIC BOOK BINDING MACHINE

Automatic binding machine for small books, the ideal answer to the printing industry.

Max Binding Size	320 x 300mm
Min Binding Size	100 x 80mm
Max Speed	Up to 2500 cycles per/hour (pre-punched books)

RILECART PB-735 HD DP
FULLY AUTOMATIC PUNCH & BINDING MACHINE

The PB-735 HD DP is capable of punching and binding in line up to 9/16".

Max Binding Size	For products up to 4mm thickness = 350 x 500mm, for products over 4mm thickness = 350 x300mm
Min Binding Size	100 x 100mm
Max Punch Thickness	8mm (4mm & 4mm using double action punching tool)
Max Speed	Up to 2300 pieces per hour

RILECART B-599HF
FULLY AUTOMATIC BOOK BINDING MACHINE

Can process books, exercise books, diaries and more with double loop wire, using pre-punched products already gathered.
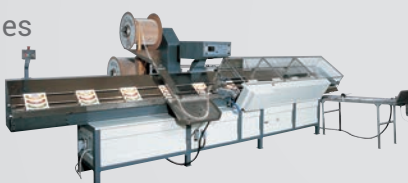
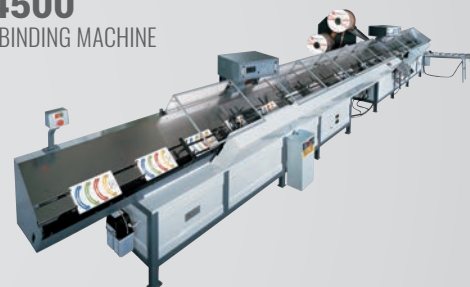|	
Max Binding Size	450 x 500 mm
Min Binding Size	100 x 80 mm
Max Speed	4000 pieces/hour

RILECART DP-4500
FULLY AUTOMATIC PUNCH & BINDING MACHINE

Able to process books, pads, exercise books, diaries etc punching & binding 'in-line'.

Max Binding Size	400 x 300mm
Min Binding Size	100 x 100mm
Max Punch Thickness	5mm per stroke
Max Speed	Up to 3,000 pieces/hour

PLASTIKOIL BINDING MACHINES

DESKTOP BINDING MACHINES, INDUSTRIAL BINDING MACHINES, SEMI-AUTOMATIC BINDING MACHINES AND FULLY AUTOMATIC BINDING MACHINES

For use with Press Products Plastikoil®

DESKTOP MACHINES

BINDQUIP® COILMAC 41V-ECI
DESKTOP MACHINE

This manual plastic spiral coil punch is ideal for low volume binding and the addition of the electric rollers makes inserting the Plastikoil® a very simple task to complete.

Punching Method	Manual
Capacity	Up to 10-12 sheets(80gsm)
Size of Hole	4 x 5mm oval holes
Pitch	6,2865mm
Punch Length	356mm
Retractable Pins	Fully

BINDQUIP® ECOIL 41
DESKTOP MACHINE

The BindQuip e-Coil 41 is an entry-level machine, very affordable and perfect for low volume binding. Plastikoils® are inserted by hand once the paper has been punched.

Punching Method	Manual
Capacity	5 sheets (80gsm)
Size of Hole	4mm round hole
Pitch	4:1"
Paper	A4 or A5 paper
Retractable Pins	None

FINISH-@-COIL
DESKTOP MACHINE

This compact machine is the ideal companion to the BindQuip e-Coil 41 and the Bindquip CoilMac 41V machines. Electric rollers offer speedy Plastikoil® insertion and is ideal for increasing productivity. It is foot pedal operated and has an adjustable roller mechanism for easier insertion of larger diameter coils.

presspr

BINDQUIP® COILMAC 41V-EPI
DESKTOP MACHINE

This electric punch is ideal for low volume binding and the addition of the electric roller makes inserting the Plastikoil® a very simple task to complete.

Punching Method	Electric
Capacity	Up to 10-12 sheets (80gsm)
Size of Hole	4x5 mm oval holes
Pitch	6,2865mm
Punch Length	356mm
Retractable Pins	Fully

BINDQUIP® CM-41V
DESKTOP MACHINE

BindQuip CM-41V Manual Punch is a good choice for low volume binding. Plastikoils® are inserted manually once holes have been punched.

Punching Method	Manual
Capacity	Up to 10-12 sheets (80gsm)
Size of Hole	4x5 mm oval holes
Pitch	6,2865mm
Punch Length	356mm
Retractable Pins	Fully

PLASTIKOIL® INDUSTRIAL ROLLER INSERTER
DESKTOP MACHINE

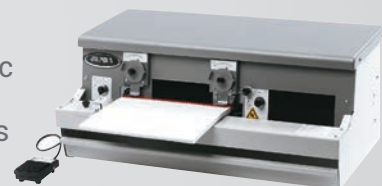An industrial roller inserter for Plastikoil insertion, ideal for increasing productivity.

Capacity	Up to 300 books per/hour
Coil Compatible	6mm - 30mm

PLASTIKOIL® TCB - TOTAL CUT& BEND
DESKTOP MACHINE

The only machine that cuts and crimps plastic spiral and coils from 6mm to 50mm, various lengths.

Cut and Bend capabilities:	6mm to 50mm
Single sided:	No limitations
Double sided:	139mm (Min) - 430mm (Max)

PLASTIKOIL® KOILMATIC ELECTRIC COIL INSERTER
DESKTOP MACHINE

An automatic coil inserter and crimper, designed with the digital print market in mind.

Comes complete with of set of 13 spine formers, photo instruction manual and instructional DVD

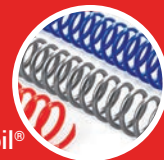|	
Productivity	Up to 450 books/hour
Coil capabilities	8mm to 20mm
Binding edge	A5 to A4

PLASTIKOIL® PBS-2300 COMBINATION ROLL INSERTER
DESKTOP MACHINE

A combination roller inserter/single sided crimper that is both easy to operate and quick to setup. This machine is small and compact and can fit on any desk or countertop.

Productivity	Up to 300 books/hour
Coil capabilities	6mm to 30mm
Binding edge capabilities	No Minimum / No Maximum

PLASTIKOIL® PBS- 3000QS

INDUSTRIAL MACHINE - AUTOMATIC COIL INSERTER & CRIMPER

This machine automatically inserts pre-cut lengths of coil into pre-punched books and simultaneously crimps both ends all in one single operation! Well suited to copy shops, on-demand printers, full service printers and high-volume in-plant and trade binderies.

PLASTIKOIL® PBS- 1500

INDUSTRIAL MACHINE - INDUSTRIAL COIL INSERTER

The PBS 1500 Industrial Coil Inserter is the only coil inserter machine that can handle the entire range of coil diameters from 6mm right up to 50mm. Ideally suited for copy shop, on-demand and full service printers, as well as high volume in-plant or trade binderies.

NEW CONCEPT FORMER

INDUSTRIAL MACHIN

The New Concept Former is easy and fast to set up. With pre-programmed temperature and machine speed values optimised for each coil diameter, ensuring consistent top quality and maximum productivity.

PLASTIKOIL® PBS- 3000QS		PLASTIKOIL® PBS- 1500		NEW CONCEPT FORMER	
Productivity	Up to 600 books/hr	Productivity	Up to 300 books/hr	Coil diameter forming	6-30mm (option of up to 50mm)
Coil capabilities	6mm up to 20mm	Coil capabilities	6mm	Multiple pitch options	4:1" / 6mm 0.2475"/3:1"

PLASTIC COMB BINDING MACHINES

BINDQUIP® WIREMAC WIRE & COMB COMBINATION 2:1 / 3:1
DESKTOP MACHINE

With Plastic comb and either 3:1"
or 2:1" Twin Wire punching dies, this binder allows you to bind both Twin Wire® and Plastic Combs
on the one machine without changing punching dies.

BINDQUIP® MACCOMB 240 MANUAL BINDER
DESKTOP MACHINE

This easy to use, manual binder makes comb binding effortless.
It boasts a punching capacity of 10-12 sheets (80gsm).

Punching Length	356mm
Adjustable margin depth	2mm, 3mm, 4mm, 5mm
Punching Capacity	10-12 sheets (80gsm)
Retractable Pins	Fully

Max Comb Thickness	51mm
Max Binding Width	356mm
Punching Capacity	10-12 sheets (80gsm)
Retractable Pins	Fully

CBM-650 PLASTIC COMB OPENING/ CLOSING MACHINE
DESKTOP MACHINE

The CBM-650 is a heavy-duty modular plastic comb opener and closer for all standard size plastic binding combs (6mm to 51mm in diameter) and up to 355mm in length.

MACCOMB 240E ELECTRIC BINDER
DESKTOP MACHINE

This easy to use, electric binder makes comb binding effortless.
It boasts a punching capacity of 10-12 sheets (80gsm) paper.

Max Comb Thickness	6mm to 51mm
Max Binding Width	355mm
Binding Capacity	Up to 440 sheets (80gsm)

Max Comb Thickness	51mm
Max Binding Width	356mm
Punching Capacity	10-12 sheets (80gsm)
Retractable Pins	Fully

PUNCHING MACHINES

DP DIAMOND PUNCH

Heavy duty desktop electric punching machine with interchangeable dies, this machine has more power, versatility than any other desktop punching machine in its class.

Punching Capacity	2.5mm per punch
Punching Length	Up to 356mm
Depth margin adjustable at 2, 3, 4 or 5mm	
Quick die changeover system (3:1", 2:1" for Twin Wire and Plastikoil, plastic combs)	

RILECART FAR-4/42

The FAR-4 42 is a high precision fully automatic punching machine offering a wide range of punching patterns.

Max Punching Thickness	2,5mm
Max Punching Size	400 x 300mm
Min Punching Size	110 x 90mm
Speed	Up to 150 strokes p/min

RILECART FAR-5/55

The Rilecart FAR-5 55 Automatic Punching Machine has been developed for the punching of loose sheets in large quantities.

Max Punching Thickness	2,5mm
Max Punching Size	550 x 550mm
Min Punching Size	160 mm
Speed	Adjustable up to 120 strokes/min

PERFECT BINDING MACHINES

TACHOPLUS TC 5500C EVA

The Tachoplus TC-5500C Binding Machine is the perfect addition to any print room. With its functional design this machine is ideal for medium to large volume binding and features an LED digital monitor for easy user operation. It also features a milling device and pneumatic clamp making it very simple and easy to use for any perfect binding application.

Book Block Size	320 x 220mm
Cover Size	330 x 480mm
Cycle Speed	Up to 300 cycles/hour
Book Thickness	2 – 50mm
Adhesive (Glue)	Hot Melt
Side Glue	Side Glue application
Cutting	Scraping

TACHOPLUS TC-5500 PUR

The Tachoplus TC-5500 PUR Binding Machine is ideal for short-runs or long-runs. It allows for easier flat-book opening, produces more durable books, uses less glue, is more eco-friendly and is more resistant to temperature extremes.

Book Block Size	320 x 220mm
Cover Size	330 x 480mm
Book Thickness	2 - 40mm
Side Glue	Side Glue application
Adhesive (Glue)	Purmelt
Cycles Speed	Up to 200 cycles/hour

TACHOPLUS TC 5700

The Tachoplus TC-5700 Binding Machine is the perfect addition to any print room. With its functional design this machine is ideal for medium to large volume binding and features an LED digital monitor for easy user operation. It also features a milling device and pneumatic clamp making it very simple and easy to use for any perfect binding application. With automatic cover feeder.

Book Block Size	315 x 220mm
Cover Size	320 x 480mm
Cycle Speed	Up to 300 cycles/hour
Book Thickness	2 – 50mm
Adhesive (Glue)	Hot Melt
Side Glue	Side Glue application
Cutting	Milling & Scraping

CORNER ROUNDING MACHINES

THUMBCUT PUNCH
AND CORNER ROUNDER

This desktop Thumbcut punch is ideal for calendars, with optional corner rounder dies for business cards, menus, badges etc.

Cutting Capacity	Up to 10mm
Radius cut size	Small = 3.5mm, Medium = 6mm, Large = 10mm

Additional dies available.

DCR-1
DUAL CORNER ROUNDER

Designed for high volume corner cutting this industrial dual corner rounding machine is ideal for litho and digital printers and trade binderies.

Max paper width:	400mm
Min paper width:	88mm
Max Cutting Thickness:	100mm
Speed:	Up to 24 strokes p/min

DUMOR CR-68
CORNER ROUNDER

The Dumor CR-68 is a compact corner rounding machine with 7 corner rounder dies. Key switch and two hands operating for safe operation. It has a heavy magnet side guide and a round corner gauge for easy adjustment.

Max Cut Thickness:	68mm

ALL ABOUT CALENDAR RIMMING

Adding a calendar into your marketing budget is a must and getting your customers to print calendars even more important. Why? Because if done right yours and their calendar can become a much anticipated event for customers, it becomes a staple in their office, a talking piece with their customers and 12 month advertising session where you get to put your best foot forward.

Here are 10 Reasons you can share with your customers on why they should add Calendars to their marketing mix:

1. Visual appeal for your brand
2. Command of wall or desk space for a whole year
3. Remarkable cost-effectiveness
4. Creative design to fit your brand
5. Year-long high-frequency visibility
6. Controlled, targeted distribution
7. High-perceived-value for gift giving
8. Useful for personal record-keeping
9. Business people use an average of 2.5 calendars
10. Versatile styles, colours, formats and finishes creating endless possibilities
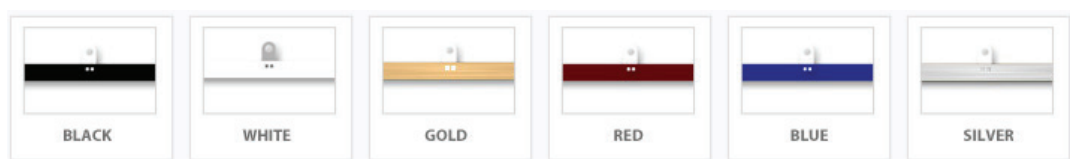
CALENDAR RIMS

ADVANTAGES / FEATURES

- Press Products Calendar Rims do the job. Calendar Rims ensure that calendars and other printed material are effectively displayed, eliminating unsightly taping and tacks and preventing corners from flopping over.
- Press Products Calendar Rims are low cost. Our Calendar Rims are of the highest quality available and cost less than you think and add significant perceived value to the end product
- Calendar Rims enhance your product, by attractively finishing off top or both top and bottom in an enameled edge. Available in a wide variety of colours.
- Press Products Calendar Rims are versatile: they are produced to our customer's exact specifications – in lengths from 200mm to 760mm.
- Eyelet attached rims are accurately centered; available in single or double plastic (PVC) eyelets.
- For low-cost single sheet calendars, up to 16" (406mm) wide, the 5/8" (16mm) width rim can be used.
- For light multi-sheets, and single sheets over 16" wide (406mm), the 5/8" width (16mm) is used. The 3/4" (19mm) width is recommended for medium to heavy multi-sheet calendars, and the 7/8" (22mm) width for very heavy multi-sheets.

Press Product's Calendar Rims provide the fastest, most attractive and least expensive method of binding and hanging / displaying single and multi-sheet calendars, maps, wall charts, posters and other printed material. They comprise of a 'V' shaped coloured metal strip, complete with plastic hanger and are manufactured to order in any length from 150mm to 760mm and in a variety of colours. Calendar Rims come complete with pre-attached plastic hangers (eyelets) for tops of calendars, and plain rims neatly weight and finish the calendar at the bottom and are available for single sheet and multiple sheet calendars.

CALENDAR RIM COLOURS

| BLACK | WHITE | GOLD | RED | BLUE | SILVER |

Additional colours available on request.

IN-HOUSE CALENDAR RIMMING

Press Product's Calendar Rims provide the fastest, most attractive and least expensive method of binding and hanging / displaying single and multi-sheet calendars, maps, wall charts, posters and other printed material. They comprise of a 'V' shaped coloured metal strip, complete with plastic hanger and are manufactured to order in any length from 150mm to 760mm and in a variety of colours. Calendar Rims come complete with pre-attached plastic hangers (eyelets) for tops of calendars and plain slides neatly finish the calendar at the bottom and are available for single sheet and multiple sheet calendars.

WHY YOU SHOULD USE PRESS PRODUCTS FOR YOUR CALENDAR RIMMING

- We not only supply Calendar Rims to our customers, we also offer an in-house Calendar Rimming Service.
- Press Products has a large capacity for Calendar Rimming, resulting in fast turn-around times.
- We offer competitive pricing on our calendar rimming services.
- We are able to rim calendars in any size, quantity.
- We offer the best quality calendar rims and guarantee our products meet the highest standards.
- We manufacture our rims on site, making us a proud local supplier.

HOW CALENDAR RIMS WORK

1

Insert calendar paper into slide.

2

First metal fold.

3

Second metal fold locks calendar in.

12 REASONS WHY BRANDED CALENDARS ARE A GREAT MARKETING TOOL

1. CALENDARS ARE MEANINGFUL MARKETING TOOLS

They are more meaningful and appreciated compared to emailers or cold calls. Printed calendars create a marketing campaign that your customers get to personally enjoy.

2. CALENDARS ARE COST-EFFECTIVE

The initial investment required to print calendars might seem greater than some other marketing materials, but consider the cost-per-view. Let's say you print 1,000 wall calendars at an estimated cost of R6,500. If 1,000 people reference your calendar 365 days per year, that's 365,000 views at a cost of less than two cent per view! Not even digital marketing can compete with that.

3. USEFUL FOR PERSONAL RECORD-KEEPING

Everyone uses calendars to keep track of their busy days and special events; and because calendars are useful, your customers will put them on display. Most people will reference their calendars daily, exposing them to your brand every day of the year, making it an effective marketing campaign.

4. CALENDARS ARE APPEALING TO THE EYE

A well-designed calendar can connect with your customers. Your calendar's design shouldn't only market your products and services; it should feature trendy images or illustrations, that are relevant to your business but make your calendar attract the eyes in the room.

5. CALENDARS ARE AN OUTSTANDING FORM OF BRANDING

Because they're often referenced daily and used for record keeping, calendars are exceptional branding tools. Your customers should see your business name and logo every time they look at your calendars, so you're the first company that comes to mind when they require the service or products you provide.

6. CALENDARS PROMOTE YEAR-LONG HIGH-FREQUENCY VISIBILITY

Not only are do calendars create outstanding brand awareness, they present opportunities for year-round marketing. In order to ensure that your wall calendar is displayed, one needs to make sure that it is finished properly with calendar rims.

7. OPPORTUNITY TO BE AN EARLY BIRD MARKETER

Many companies run late and don't think about issuing calendar marketing until late November but you can get a head start by issuing calendars early, helping you beat competitors and ensuring yours are the first calendars adorning your customers' walls.

8. EASY TO DISTRIBUTE

You can distribute calendars to a targeted audience, handing them to customers at your premises, visit your customers with calendars creating a one-on-one meeting and bringing in business that you might have missed, or placing them in strategic locations for potential customers to grab and use in their home or work place.

9. CAN BE USED TO DISTRIBUTE OTHER IMPORTANT MARKETING MATERIAL

Catalogues, business cards, brochures, swatchbooks and company profiles can all easily be given out with calendars, increasing the number of marketing materials your customers has on-hand, exposing them to more comprehensive knowledge about your company.

10. ALLOW FOR TARGETED MARKETING

By targeting your customers, you can maximize your calendar ROI. Giving out calendars to a more selective customer list, hand them out to only your best customers, or place them in strategic locations your customers frequent.

11. CALENDARS ALLOW YOU TO HIGHLIGHT YOUR OWN EVENTS

Planned in special show days for the following year? Or pre-plan products and service specials and highlight them on your calendars so it's already marked on their calendar for them.

12. CALENDARS CAN BE PRINTED FOR WALLS AND DESKS

Consider where your customer is most likely to use their calendars the most, then print wall calendars or desk calendars – or both!

CALENDAR RIMMING MACHINES

BINDQUIP KACF-24
AUTOMATIC CALENDAR RIMMING MACHINE

The KACF-24 rimming machine is a high-speed fully automatic machine used for rimming calendars and posters with metal rims.

- Automatic feeding
- Speed: The KACF-24 is capable of rimming up to 20,000 edges in an 8 hour shift.

BINDQUIP CL-810
CALENDAR RIMMING MACHINE

This machine is able to rim between 300-550 edges per hour, yet is compact in size. Perfect for rimming calendars, posters and maps.

- Electric motor powered.
- Production rate: 300-550 edges per hour (operator dependent)
- Made for uniform results and trouble-free operation.

ALL ABOUT LAMINATION

c

BENEFITS OF LAMINATION

THE PRIMARY BENEFITS OF LAMINATION
- Lamination increases the durability of print materials, allowing them to withstand frequent use.
- Lamination adds protection against fingerprints and smudges, stains and spills, tears and wrinkles, marks and abrasions, moisture and other contaminants.
- Lamination improves appearance by enhancing the ink colors of the printed piece. This creates a more professional look and holds attention longer.
- Lamination adds strength and stiffness, providing an impression of higher quality and value.
- Lamination is completely transparent and does not impair or blemish the printing in any way.
- Lamination increases the longevity of print materials, saving costs on reprinting.
- The lamination process is fast, eco-friendly and cost effective.

POPULAR USES FOR LAMINATION
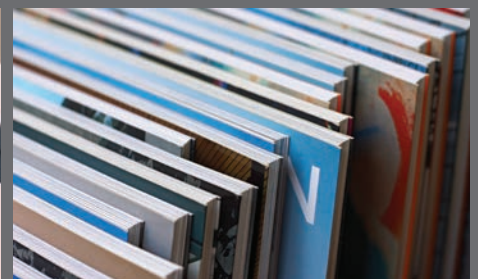
Catalogues and brochures

Shopping bags

Posters

Magazines

Carton Boxes

Soft Cover Books

ENCAPSULATIONS VS LAMINATIONS

The terms "lamination" and "encapsulation" are often used interchangeably and this is not correct. It is sometimes difficult to tell the difference between encapsulated and laminated printed materials, there are clear differences between the two in both appearance and intention.
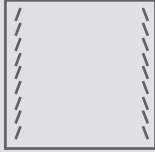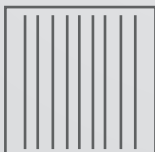
LAMINATION
Lamination is where the film is adhered to the document which is then trimmed to size; the face of the document is protected and can be wiped. Laminating film is usually thinner than that used for encapsulation so it is not as durable as an encapsulated document nor is it completely water or oil proof. Lamination can be applied to one side or both sides. Lamination is often used for aesthetic reasons and gives printed media a luxurious finish.

ENCAPSULATION
Encapsulation uses a sheet of clear plastic again but is always applied to both sides of your print. It extends beyond the edges of the printed paper by around 5-10mm sealing the paper within the sheet of plastic. It is more protective than a laminate and is waterproof. You'll usually find encapsulation for items like ID badges or menus – any environment where you want to ensure long lasting prints with the ability to wipe clean too.

TROUBLESHOOTING GUIDE
FOR POOR LAMINATION QUALITY

Problem	Visual	Cause	Solution
Straight Wave Lines across the Output		Excessive Front Roller Pressure	Loosen the Front Roller Pressure
Concave Waves in the Lamination		Excessive Rear (Pulling) Roller Pressure	Loosen the Rear Back Roller Pressure
Angled waves on both sides of the output		Insufficient Rear Roller Pressure	Tighten the Rear Roller Pressure
Angled waves on one side of the output		Insufficient Rear Left (of Right) Roller Pressure	Tighten the Rear Left (or right) Roller Pressure
Straight waves in the output		Excessive Heat at the Nip Rollers	Lower the Roller Temperature
Wake Waves		Insufficient Heat at the Nip Rollers	Raise the Roller Temperature

OPP THERMAL LAMINATING FILM

Our OPP thermal laminating film gives you excellent clarity, outstanding toughness, exceptional stress resistance, good flexibility and chemical resistance. Suitable for thermal lamination of printed and unprinted paper and paper board including: cartons, labels, book covers, posters, brochures, business cards, magazines, diaries, folders, shopping bags and more.

OPP GLOSS LAMINATING FILM
Excellent gloss finish, designed for high-speed, single & double side lamination.

Film Micron	25 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 1200mm
Roll Length	500m - 3000m

OPP MATT LAMINATING FILM
Natural matt finish, designed for high-speed, single & double side lamination.

Film Micron	28 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 1200mm
Roll Length	500m - 3000m

OPP VELVET LAMINATING FILM
Giving printed material a premium and luxurious feel, velvet texture film feels as luscious as silk.

Film Micron	32/35 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 710mm
Roll Length	500m -3000m

OPP LINEN LAMINATING FILM
This textured film is pre-embossed with a high quality linen-like finish. Adds durability, scuff resistance and aesthetic appeal.

Film Micron	50 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 710mm
Roll Length	500m - 1500m

OPP HOLOGRAPHIC LAMINATING FILM
Adds multi faceted visual effects to your printed media, great application for security print or even childrens books.
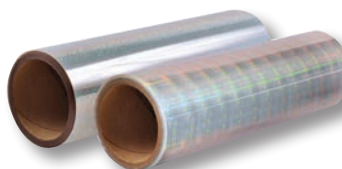
Film Micron	40 micron
Core Diameter	25mm / 57mm / 77mm
Roll Width	310mm - 1000mm
Roll Length	50m - 100m

OPP ANTI SCUFF
Resists scuff marks which may occur during production, transportation and handling and also retains a rich matt appearance.

Film Micron	35/30 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 500mm
Roll Length	250m - 1500m

PET THERMAL LAMINATING FILM

Premium quality PET Thermal Laminating Film provides a durable solution in either a crystal clear finish (Gloss) or a smooth matt finish (Matt).

PET GLOSS LAMINATING FILM
Provides a durable solution in a crystal clear gloss finish.

Film Micron	38 / 75 / 125 micron
Core Diameter	25 / 57 / 76mm
Roll Width	240mm – 1000mm
Roll Length	60m – 300m

PET MATT LAMINATING FILM
Provides a durable solution in a smooth matt finish.

Film Micron	38 / 75 / 125 micron
Core Diameter	25 / 57 / 76mm
Roll Width	240mm – 1000mm
Roll Length	60m – 300m

PET METALLISED LAMINATING FILM
The silver or gold background provides rich aesthetic appeal and top printable surface provides excellent ink adhesion on prints.
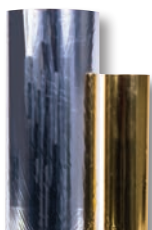
Film Micron	22 micron
Core Diameter	76mm
Roll Width	315mm x 1080mm
Roll Length	500m - 1000m

LAMINATING POUCHES

	Pouch size	2 x 80 micron	2 x 125 micron	2 x 175 micron	2 x 250 micron	Pieces per box
Credit card	86 x 54		●			100
Business card	95 x 65		●			100
Jumbo	105 x 75		●			100
A6	154 x 111	●	●			100
A5	216 x 154	●	●			100
A4	303 x 216	●	●	●	●	100
A4 Matt	303 x 216	●	●			100
A3	426 x 303	●	●			100
A3 Matt	426 x 303	●				100
A2	600 x 426		●			100

DIGITAL THERMAL LAMINATING FILM

Ideal for digital printers or finishing houses needing to cover a variety of digital outputs and no time to worry about de-lamination on high colour coverage, ultra bond is a premium lamination film specifically formulated for use on digital print media. This film has a higher adhesion rate per cm² than standard digital OPP laminating film such as Superstick. The result is that Ultra Bond laminating film aggressively adheres to almost any digital print surface. Providing greater clarity, this film is suitable for use with high quality print media and photos. It's multi-purpose and innovative design makes it ideal to be utilised on different types of inks like toner-based ink, oil based ink and silicon based ink. With its anti-curling properties, it is less likely to wrinkle during the laminating process and is designed not to ripple or bubble.

ULTRABOND

ULTRABOND GLOSS LAMINATING FILM
Premium digital gloss film offers superior adhesion, designed for use with all digital printed material.

Film Micron	40 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 540mm
Roll Length	500m - 1500m

ULTRABOND MATT LAMINATING FILM
Premium digital matt film, offers superior adhesion, Designed for use with all digital printed material.

Film Micron	43 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 540mm
Roll Length	500m - 1500m

SUPERSTICK

SUPERSTICK GLOSS LAMINATING FILM
Designed for Digital Print Media, cost effective with excellent durability.

Film Micron	35 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 1480mm
Roll Length	500m - 1500m

SUPERSTICK MATT LAMINATING FILM
Designed for Digital Print Media, cost effective with excellent durability.

Film Micron	35 micron
Core Diameter	57mm / 76mm
Roll Width	310mm - 1480mm
Roll Length	500m - 1500m

COLD LAMINATION FILM

COLD LAMINATION - MATT

Matt lamination to provide scratch resistance and protection for digital prints.

Compatible Ink	N/A
Product Surface	Matt
Product Adhesive	Permanent
Product Liner	120 grams PE Liner
Product Term	1 Year
Product Grade	Monomeric
Product Thickness	80 microns
Width	1370mm
Length:	50m

COLD LAMINATION - GLOSS

Gloss lamination to provide scratch resistance and protection for digital prints

Product Surface	Gloss
Product Adhesive	Permanent
Product Liner	120g PE Linen
Product Grade	Monomeric
Product Thickness	80 Microns
Width	1370mm
Length	50m

COLD LAMINATION - WHEAT

Wheat textured lamination for premium branding.

Product Surface	Wheat
Product Adhesive	Permanent
Product Liner	140g PE Liner
Product Grade	Monomeric
Product Thickness	90 Microns
Width	1067mm x 1270mm
Length	50m

LAMINATING MACHINES

DESKTOP MACHINES, ROLL LAMINATORS,
SEMI-AUTOMATIC LAMINATORS AND
FULLY AUTOMATIC LAMINATING MACHINES

DESKTOP MACHINES

BIO PRO 320

PROFESSIONAL HIGH-VOLUME DESKTOP MACHINE

This versatile, high-volume system is perfect for offices, schools and photo studios that need to laminate large items, such as banners, posters, portraits and mounted signs up to 320mm wide. It has 6 speeds and 6 rollers, so you're sure to get the smoothest, glossiest results.

Rollers	6 Rollers
Cold/Hot Lamination	Both
Speed	4-5 sheets p/min

ROYAL SOVEREIGN APL-330U

MEDIUM VOLUME DESKTOP MACHINE

A reliable entry level pouch laminating machine that provides professional and clean lamination finishes with no bubbling, wrinkling, curling, and hazing.

Rollers	4 Rollers
Cold/Hot Lamination	Both
Speed	2-3 sheets p/min

ROYAL SOVEREIGN ES-1315

LIGHT VOLUME DESKTOP MACHINE

This A3/A4 pouch laminator is ideal for laminating most documents found around the home and office environments. Protect, preserve, and enhance everything from certificates, school projects, photos, menus and much more.

Rollers	2 Rollers
Cold/Hot Lamination	Both
Speed	1-2 sheets p/min

ROYAL SOVEREIGN RSL-2702s

ROLL LAMINATOR

This 685mm wide format roll laminator is is ideal for single and double sided thermal lamination, cold lamination, encapsulating and mounting. The RSL-2702s features digital controls, independently heated silicone rollers and multiple set-up memory channels.

Max Paper Size	685mm
Paper Thickness	100 - 350gsm
Laminating Speed	2,4m per/min

GMP SURELAM DUO 540

ROLL LAMINATOR

A high speed roll laminator capable of single and double side lamination as well as encapsulation, the Surelam Pro series features manual feeding and cutting. Designed for the busy office, copy shop or commercial laminating operation.

Max Paper Size	540mm
Paper Thickness	100 - 300gsm
Laminating Speed	7m per/min

ROYAL SOVEREIGN RSL-2701

ROLL LAMINATOR

The RSL-2701 is perfect for encapsulating posters and other graphics up to 685mm wide.

Max Paper Size	685mm
Paper Thickness	100 - 350gsm
Laminating Speed	2,4m per/min

DH-360R

ROLL LAMINATOR

Ideal for medium volume workloads. It can be used with OPP and PET laminating film and is capable of single and double-sided lamination as well as encapsulation.

Max Paper Size	350mm
Paper Thickness	100 - 300gsm
Laminating Speed	1.5m per/min

SEMI-AUTOMATIC LAMINATING MACHINES

GMB SF720C/ 920C/1100C
SEMI AUTOMATIC MACHINE

For use with both single and double side lamination. A cost effective semi-automatic production laminator.

Max Paper Size	720mm (720C) 920mm (920C) 1100mm (1100C)
Paper Thickness	100-500gsm
Laminating Speed	Up to 30m/min

GMB SFML-520/ 720/920
SEMI AUTOMATIC MACHINE

The SMFL-520 is a small, compact semi-automatic laminating machine that is cost effective and energy efficient to use and is ideal for litho and digital printing.

Max Paper Size	500mm (SFML-520) 680mm (SFML-720) 880mm (SFML-920)
Paper Thickness	100-500gsm
Laminating Speed	Up to 20m/min

GMB SFML-520B
SEMI AUTOMATIC MACHINE

The smallest semi-automatic, double-sided laminating machine in the GMB range. It is compact, effective and energy efficient and its user friendly design means that the machine can easily be operated by one person.

Max Paper Size	520mm
Paper Thickness	115-500gsm
Laminating Speed	Up to 25m/min

GMP PROTOPIC PLUS
SEMI AUTOMATIC MACHINE

Ideal for small to medium print shops, photo shops and advertising material manufacturers, this machine is suitable for laminating of pictures, book covers, post cards, pamphlets, etc.

Max Paper Size	520mm
Paper Thickness	100 - 300gsm
Laminating Speed	1 - 15m/min

GMP PROTOPIC PLUS 520B
SEMI AUTOMATIC MACHINE

This automatic laminating system is ideal for copy shops and print on-demand outlets. The belt feeder-35 is a fully automated feeder for large volume print on-demand work, capable of laminating 3,500 sheets per hour.

Max Paper Size	520mm
Paper Thickness	100 - 300gsm
Laminating Speed	1 - 15m/min

GMP PROTOPIC 540
SEMI AUTOMATIC MACHINE

This versatile laminator is capable of simultaneous dual and single sided laminating, simultaneous dual and single side photo embossing and media slit lamination.

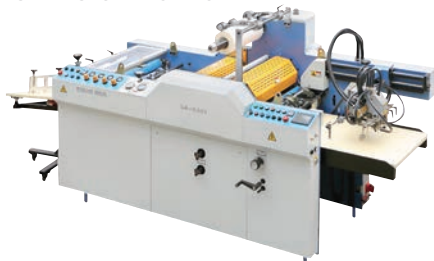|	
Max Paper Size	540mm
Paper Thickness	100 - 300gsm
Laminating Speed	1 - 15m/min

FULLY-AUTOMATIC LAMINATING MACHINES

GMB SA-540
FULLY AUTOMATIC MACHINE

The SA-540 outperforms many in its class with its unique characteristics and its automatic embossing system.

Max Paper Size	540 x 780mm
Paper Thickness	105 - 500gsm
Laminating Speed	0-30m/min

GMB SW-560
FULLY AUTOMATIC MACHINE

Fully automatic laminating machine with a 90 second heat up time. Reduce costs and increase production with this cost effective laminating machine.

Max Paper Size	560 x 820mm
Paper Thickness	105 - 500gsm
Laminating Speed	0 - 60m/min

GMB SADF-540
FULLY AUTOMATIC MACHINE

Compact and user-friendly for use with single sided thermal lamination, the SADF-540 is a fully automatic, single sided laminating machine. This machine is cost effective and energy efficient and its user friendly design means that the machine can easily be operated by one person.

| Max Paper Size	540x 780mm
Paper Thickness	100 - 500gsm
Laminating Speed	Up to 30m/min

GMP PROTOPIC AUTO-540 SERIES
FULLY AUTOMATIC MACHINE

The GMP ProTopic Auto-540 Series is an automatic roll laminator with household power supply for single side lamination.

Max Paper Size	540 x 780mm
Paper Thickness	100 - 300gsm
Laminating Speed	Up to 30m/min

GMB SADF-540B
FULLY AUTOMATIC MACHINE
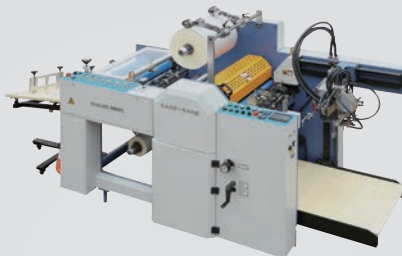
A newly developed fully automatic, double sided laminating machine, capable of both single and double sided lamination. It is compact, effective and energy efficient.

Max Paper Size	540 x 780mm
Paper Thickness	100 - 500gsm
Laminating Speed	Up to 30m p/min

DUMOR LPSC 33
FULLY AUTOMATIC ALL-IN-ONE MACHINE

The Dumor LPSC 33 is a unique, all-in-one fully automatic laminating machine, capable of single or double sided OPP for business cards or book covers, as well as PET for encapsulating, with automatic setting for 4 side trimming.

Max Paper Size	330 x 650mm
Paper Thickness	100-300gsm
Laminating Speed	Up to 2m/min

GMB SW-820
FULLY AUTOMATIC MACHINE

This machine's electromagnetic heater ensures the heat up time is less than 90 seconds. The Servo controller and side lay mechanism guarantees precise paper alignment at all times.

Max Paper Size	820 x 1050mm
Paper Thickness	100 - 500gsm
Laminating Speed	0-65m p/min

GMB SW-1050B
FULLY AUTOMATIC MACHINE

The SW-1050B is a high volume, fully automatic laminating machine capable of double and single sided thermal lamination.

Max Paper Size	1050 x 820mm
Paper Thickness	100 - 500gsm
Laminating Speed	60m p/min

GMB SW-1050G
FULLY AUTOMATIC MACHINE

The SW-1050G is a high-speed fully automatic, double sided laminating machine capable of laminating up to 120m/minute. This machine is fast and efficient.

Max Paper Size	1050 x 1200mm
Paper Thickness	100 - 500gsm
Laminating Speed	0 - 120m p/min

GMB SW-1050L
FULLY AUTOMATIC MACHINE

The SW-1050L fully automatic hot knife / chain knife laminator is capable of laminating PET Thermal Laminating Film or BOPP Thermal Laminating Film. Ideal for high volumes, it offers a fast, efficient thermal laminating solution.

Max Paper Size	1050 x 820mm
Paper Thickness	100 - 500gsm
Laminating Speed	Up to 100m/min

GMB SAFM-1050
FULLY AUTOMATIC MACHINE

This fully automatic single sided laminator is cost effective, user friendly and capable of high volume thermal lamination up to 1050mm wide.

Max Paper Size	1050 x 820mm
Paper Thickness	100- 500gsm
Laminating Speed	0 - 65m p/min

WIDE FORMAT LAMINATING MACHINES

ROYAL SOVEREIGN RSL-1062
WIDE FORMAT LAMINATOR

Ideal machine for the small digital printer and photo shop. Best for digital and offset graphics, outdoor signage, inkjet and silk-screened posters, photo finishing; large format material, flexible and rigid displays, decaling and floor graphics.

Max Paper Size	1060mm
Paper Thickness	500gsm
Laminating Speed	Up to 2.5m p/min
Memory functions	9 Programs
Mounting	6mm

LEFU LF1700-D3
WIDE FORMAT LAMINATOR

The LF1700-D3 laminator is a high quality, professional laminator specifically designed for users to easily and professionally finish wide format graphics such as banners, signs, POP displays, vehicle graphics, and much more.

Max Paper Size	1630mm
Top Roller Heat Assist	150°
Laminating Speed	Up to 9m p/min
Max Thickness	28mm

GMP EXCELAM 1120RS
WIDE FORMAT LAMINATOR

The Excelam 1120RS is ideal for copy shops or copy centres, graphic printing shops and photoshops. Used for laminating posters, inkjet prints, leaflets, maps and wide photographs.

Max Paper Size	1100mm
Paper Thickness	100 - 350gsm
Laminating Speed	Up to 5m p/min
Mounting	Up to 13mm

ROYAL SOVEREIGN RSC-1651LSH
WIDE FORMAT LAMINATOR

Ideal for digital and offset graphics, outdoor signage, inkjet and silk-screened posters, photo finishing, large format materials, flexible and rigid displays, decaling and vehicle and fleet wrap.

Max Paper Size	Up to 1650mm
Mounting	25mm
Laminating Speed	up to 5m p/min

ROYAL SOVEREIGN RSC-1653
WIDE FORMAT LAMINATOR

Electric laminator for applying foil transfer, rolled, double adhesive and application images (with thickness between 50 and 500 microns). Width is 1650 mm. Royal Sovereign RSC-1653 laminator is equipped with silicone rubber rollers for best quality.

Max Paper Size	1650mm
Mounting	Up to 48mm
Laminating Speed	Up to 9m p/min

ROYAL SOVEREIGN R5500H/6500H
WIDE FORMAT LAMINATOR

This high quality, professional laminator with top roller heat assist capabilities is specifically designed for users to easily and professionally finish wide format graphics such as banners, signs, POP displays, trade-show graphics, posters, vehicle graphics, and much more.

Max Paper Size	1370mm/ 1650mm
Paper thickness	Up to 48mm
Laminating Speed	Up to 8m p/min

ALL ABOUT FOILING

Foil stamping is a specialty printing process that uses heat, pressure, metal dies and foil film. The foil comes in rolls in a wide assortment of colours, finishes, and optical effects. Metallic foil is most commonly seen today – particularly gold foil, silver foil, copper foil, and holographic metallic foils – but foil rolls are also available in solid colours in both glossy and matte finishes.

THE PRINTING PROCESS

Foil stamping is somewhat similar to letterpress and engraving, in that the colour is applied to paper with pressure. Once the design is finalised, metal dies are created in the appropriate shape for each individual colour foil to be applied for a particular design. The dies are heated and then stamped with enough pressure to seal a thin layer of foil to the paper, and each colour is applied individually through multiple runs of the press to create the final design. A final die may also be created if an embossed (raised) image or effect is desired for the design.

POPULAR USES FOR FOIL

Adding Foil to your printed material and adding it as an added solution to your print finishing, allows your customer to take their print to that extra level when branding their consumables, corporate stationery, stand-out packaging or making boring reports and catalogues something that people want to keep on their desks. Below are a list of some of the most popular printed materials that use Foil.

- Business Cards
- Booklet Covers
- Stationery
- Holiday Cards
- Invitations
- Jewellery backer cards

- Seals
- Annual Reports
- Postcards
- Diplomas
- Certificates
- Labels

FOIL CONSUMABLES

HOT STAMPING FOIL

Best used on UV varnished paper and cartons, OPP laminated papers, PP synthetic paper, PVC sticker, PE/PP labels, embossed/plain/printed paper.
• Suitable for a wide range of substrates.
• Fine definition to medium definition.
• Good abrasion and scratch resistance.
• Good adhesion
• Suitable for UV varnished and coated papers.

COLD FOIL

Most commonly used on products that call for a strong shelf appeal. Suitable for PE, PP, PET, PVC and gloss paper.
• Wide stamping range, fine to broad designs.
• Fast working speeds – up to 120m/min (average speed 70-80m/min).
• Excellent over printability.
• Suitable for flexo and letter press machines.

HOLOGRAPHIC FOIL

For use on packaging, promotional materials, advertising layouts, greeting cards, plastic products, document identification and security printing. Holographic foil gives refractive movement and depth while adding unmatched value.

CODING/PIGMENT FOIL

Perfect for data coding where legibility and permanence are key-such as in food and beverage applications, pharmaceutical products and cabling. Available in various grades. Best for graphics, plastics, promotional items, coding and self-adhesive labels.

FOILING MACHINES

PPF-HX-680
JUNIOR FOIL CUTTER

The HX-680 is a cost effective, simple to use, inhouse foil cutting machine. Ideally suited to slit rolls 680mm wide on 1 inch cardboard core. The PPF Junior Foil Cutter gives you the control to cut your stamping foil on demand and to the lengths necessary for your jobs. The PPF Junior Foil Cutter is specially designed for both performance and ease of use. It can be easily operated and maintained. Its compact design and lightweight engineering is perfect and allows for total adaptability to any shop floor layout.

PPF-MHX-2030
MANUAL HOT FOIL STAMPING MACHINE

Ideal for business cards, diaries, leather articles, PVC book covers, serviettes, cardboard coasters, letterheads, compliment slips, plastic cards, etc.
• Print head size 200 X 300mm.
• Adjustable sliding table size: 320 x 355mm.
• Thermo control temperature setting: 0 – 300°C.
• Adjustable and motorised foil feed pull.
• Height and pressure adjustment to accommodate different sized substrates.

PPF-MHX-PN2030
PNEUMATIC HOT FOIL STAMPING MACHINE

Ideal for leather goods, business card, plastic articles, book covers, diaries, wood articles, electronic components, etc.
• Print head size: 200 x 300mm.
• Adjustable sliding table size: 320 x 355mm.
• Thermo control temperature setting: 0 – 300° C.
• Adjustable and motorised foil feed pull.
• Height and pressure adjustment to accommodate different sized substrates.

PRINT FINISHING MACHINES

Creasing Machines

Paper Trimmers & Guillotines

Business Card Cutters

Folding Machines

Booklet Making Machines

Calendar Rimming Machines

Case Making Machines

PAPER TRIMMERS & GUILLOTINES

KW-TRIO 3971 POWER
PAPER TRIMMER

A strong manual guillotine with spindle guided clamp and back gauge positioning using a hand crank.

Cutting Length	475mm
Cutting Height	80mm
Inserting Depth	485mm

* Includes Stand

BINDQUIP TM-460 A3
PROFESSIONAL A3 ROLL TRIMMER

Professional A3 roll trimmer, ideal for offices, medium print shops, photo shops and in-house printers.

Cutting Length	460mm
Cutting Thickness	15 Sheets

BINDQUIP TM-920D A1
PROFESSIONAL A1 ROLL TRIMMER

Professional A1 roll trimmer with two side guides, ideal for offices, medium print shops, photo shops and in-house printers.

Cutting Length	920mm
Cutting Thickness	15 Sheets

KW-TRIO 3943
POWER PAPER TRIMMER

This heavy-duty desktop paper trimmer has a fast action clamp to hold the paper firmly and a safety shield ensures safety.

Max Cutting Length	370mm
Max Cutting Height	15mm
Metal base	

FRONT FN-4305
GUILLOTINE

Ideal for offices, medium print shops, photo shops and in-house printers.

Max Cutting Width	430mm
Max Cutting Height	30mm
Cutting Precision	±0,5mm

FRONT FN-G450VS
ELECTRIC GUILLOTINE

An easy to use guillotine, ideal for digital print shops and small business.

Max Cutting Width	450mm
Max Cutting Height	40mm
Precision	±0,5mm

FRONT FN-E490R
ELECTRIC GUILLOTINE

Ideally suited for print shops and in-house printers. Is has programmable control PLC.

Max Cutting Width	490mm
Max Cutting Height	40mm
Cutting Precision	±0,2mm

FRONT FN-H520S
HYDRAULIC GUILLOTINE

A durable, programmable hydraulic guillotine with a 7" touch screen, suited to commercial printers, on-demand printers, copy shops and in-house printers.

Max Cutting Length	520mm
Max Cutting Height	80mm
Cutting Precision	±0,2mm

FRONT CP 670E
HYDRAULIC GUILLOTINE

A durable, programmable high-volume hydraulic guillotine, suited to commercial printers, on-demand printers, copy shops and in-house printers.

Max Cutting Width	670mm
Max Cutting Height	80mm
Cutting Precision	±0,2mm

BUSINESS CARD CUTTERS

SSB 001 A4
BUSINESS CARD CUTTER

An economical A4 business card cutter, capable of cutting up to 100 cards per 2-3 minutes.

Cutting Size	90mm x 50mm
Max Cutting Thickness	300gsm

DUMOR 331SC
BUSINESS CARD CUTTER

An economical, high-quality and compact design SRA3 business card cutter, capable of cutting up to 126 cards per minute (operator dependent)
*Has a mark sensor to avoid image shift.

Paper Size	330mm x 650mm
Paper Weight	150 - 350gsm
Cutting Speed	up to 126 cards per minute
Cutting Size	Adjustable

DT-850
FOLDING MACHINE

This A3 and A4 size auto folder is able to fold up to 12 000 sheets per hour (depends on fold & paper)

Paper Size	A3, A4
Paper Weight	80-210gsm
Fold Patterns	6
Speed Control	Variable

8305
FOLDING MACHINE

Simple to operate and very compact, the 8305 is ideal for office or home use.

Paper Size	A4
Paper Thickness	50-120gsm
Folding Plates	2
Folding Speed	Up to 7200 sheets/hour
Loading Capacity	300 Sheets (80gsm)

8306
FOLDING MACHINE

This desktop machine is ideal for office or home use and is able to perform up to six regular folding types.

Paper Size:	A4
Paper Thickness:	50-120gsm
Folding Plates:	4
Folding Speed:	Up to 7200 sheets/hour
Loading Capacity	300 Sheets (80gsm)

8307
FOLDING MACHINE

This A3 size auto folder without conveyor (2 plates) is able to fold up to 12 000 sheets per hour.

Paper Size	A3
Paper Thickness	50-180gsm
Folding Plates	2
Folding Speed:	Up to 12 000 sheets/hour
Loading Capacity	500 Sheets (80gsm)

Dumor

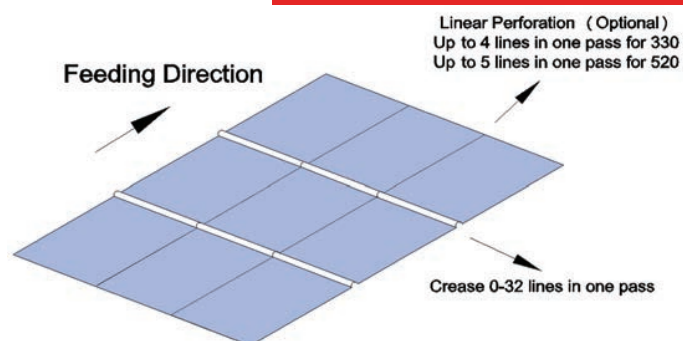# CREASING, PERFORATING, FOLDING, STITCHING MACHINES

330 SWIFT AUTO
CREASING /PERFORATING MACHINE

The 330 Swift Auto Creasing Machine has accurate, programmable crease positions, is easy to operate, with an option of linear perforation.

Feeding Direction

Linear Perforation （Optional）
Up to 4 lines in one pass for 330
Up to 5 lines in one pass for 520

Crease 0-32 lines in one pass

|	
Infeed Size	50 x 90mm - 330 x 900mm
Paper Weight	100-400gsm
Crease Width	1.0mm standard
Speed	2400 sheets/hour (A4/1 crease)
Crease/Perf in one pass	32 times

335 SWIFT MULTI
CREASING MACHINE

An ideal entry
level creaser/
perforator,
with optional
tools
for slitting, cross
perforating, kiss
cutting.

Infeed Size	50 x 90mm - 330 x 900mm
Paper Weight	80-400gsm
Crease Width	1.0mm standard (0.4, 0.6, 1.2, 1.4mm options)
Speed	Up to 40 sheets/min
Crease/Perf in one pass	32 times
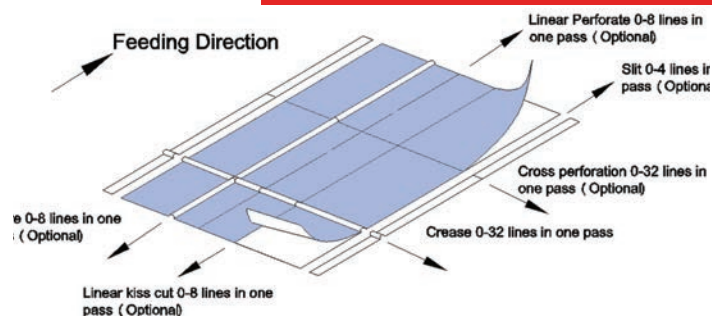
335B SWIFT MULTI AIR
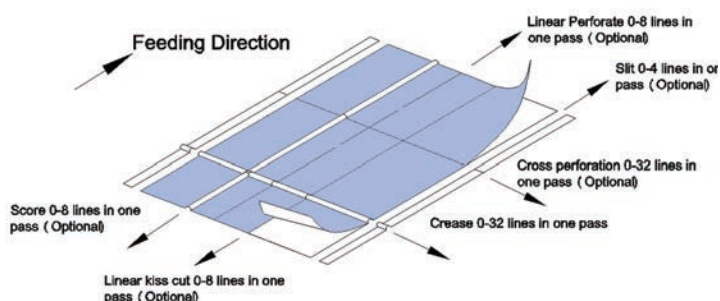### AUTO CREASING MACHINE

With top suction
pile feed, ideal for
digital printers,
copy shops and
binderies. With
optional tools
for slitting, cross
perforating, kiss
cutting.

(Shown with optional stand)

| Infeed Size	120 x 140mm -330 x 900mm
Paper weight	80-400gsm
Loading Capacity	100mm
Crease Width	1.0mm standard, (0.4, 0.6, 1.2, 1.4mm options)
Speed	Up to 75 sheets/min

520 SWIFT LAYFLAT
CREASING/PERFORATING MACHINE

The 520 Swift Layflat
Creasing Machine
has accurate,
programmable
crease positions, is
easy to operate, with
an option of linear
perforation.

| Infeed Size	50 x 90mm - 520 x 900mm
Paper Weight	100-400gsm
Crease Width	1.0mm standard
Speed	2400 sheets/hour (A4/1 crease)
Crease/Perf in one pass	32 times
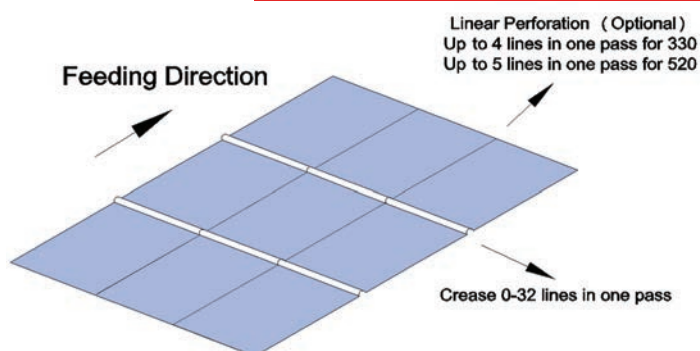
8335B LIGHTNING
AUTO CREASING MACHINE

A top suction
pile feeder
with high
capacity
load table.

|	
Infeed size	45 x 130mm - 300 x 200mm
Paper weight	100-350gsm
Speed	Up to 8000 Sheets/hour (A4/1 Crease)
Crease Width	1.0mm standard, (0.4, 0.6, 1.2, 1.4mm options)
Slide in tools for easy exchange	
Crease depth/skew adjustment	
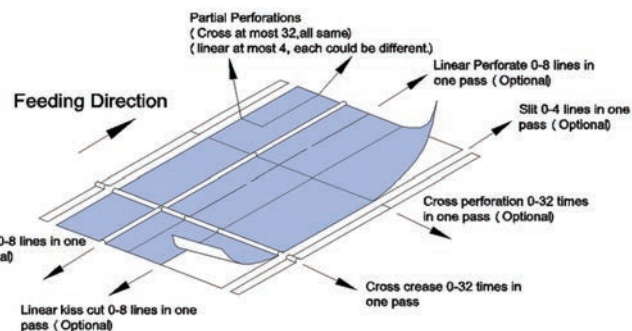
8335BSC MULTI CARD
CREASING MACHINE

An all-in-one
slitter, card cutter,
creaser, perforating
machine. Allowing
the operator to set
up and run with
ease.

FUNCTIONS

|	
Infeed Size	210 x 210mm – 330 x 670mm
Outfeed Size	50 x 45mm – 330 x 670mm
Paper Weight	110 – 350gsm
9" Touchscreen display and control	
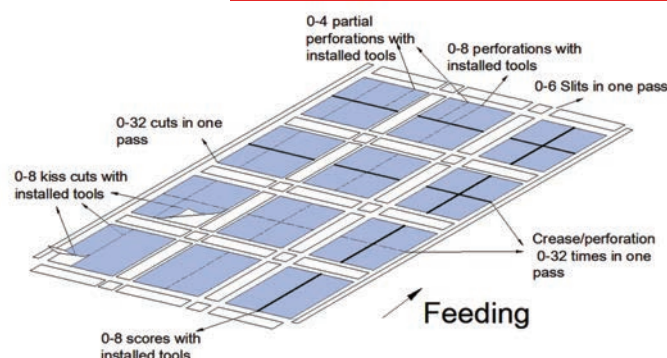
GALAXY FOLD 8336BF II
CREASE FOLDING MACHINE

A high capacity
top suction pile
fed paper folder,
with optional cross
perforating.

FUNCTIONS

Infeed size	160 x 160mm - 330 x 900mm
Speed	Up to 5400 Sheets/Hour (A4/1 Crease)
Crease width	1.0mm standard, (0.4, 0.6, 1.2, 1.4mm options)
Crease Depth	Auto Setting
Folds	7 fold types
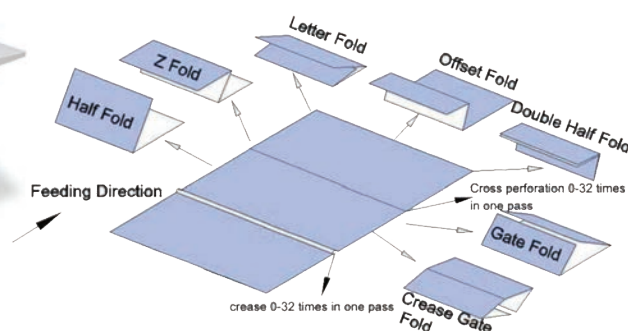
BOOKLET MAKER & WIRE STICHING MACHINES

BOOKLETMAC
BOOKLET MAKING MACHINE

The BookletMac is able to fold and staple, just fold or just staple up to 15 sheets (80gsm) at a time. Quick, easy to use and affordable, this machine is a must have to increase productivity and compliment your product offering.
•   Heavy-duty staple and folding motor
•   Quick an easy set-up
•   Multi-Functional Operation: Choose from fold and staple, fold only or staple only.
•   Operation Mode: Automatic or Manual.

DUMOR SF 21/25
STITCHING & FOLDING MACHINE

Stitch and fold in one pass.

Speed	Up to 2000 Books/Hour
Paper Thickness	Up to 25 Sheets (80gsm)
Infeed Size	140 x 210mm - 330 x 480mm
LCD touchscreen and keyboard	

Can be equipped with deluxe or low cost stitch heads

WS-601
WIRE STITCH MACHINE

Single head wire stitching machine.

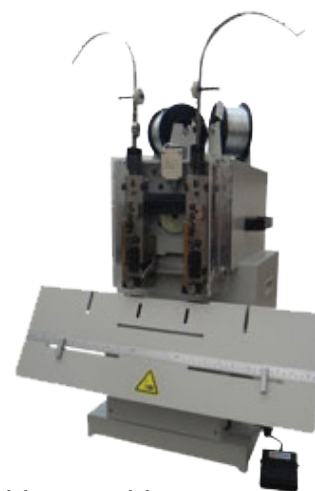|	
Stitching Capacity:	60 sheets (80gsm)
Stitching type:	Flat & Saddle
Stitching Speed:	75 stitches per/min
Foot Pedal Operation	

WS-602
WIRE STITCH MACHINE

Double head wire stitiching machine.

Stitching Capacity:	60 sheets (80gsm)
Stitching type:	Flat & Saddle
Stitching Speed:	75 stitches per/min
Foot Pedal Operation	

CASE MAKING MACHINES

HORDA FM-700
SEMI AUTOMATIC CASE MAKING MACHINE

The FM-700 can be used for producing hard covers, folders, albums, lever arch files, cake boxes etc.

*Fully automatic and large format machines available.

Max Size	450mm x 720mm
Min Size	90mm x 180mm
Board Thickness	1.0mm - 3.0mm
Paper Weight	100 - 200gsm
Maximum Speed	10 – 25 pcs/min

MF-SCM500
SEMI AUTOMATIC CASE MAKING MACHINE

Ideal for photo-books and hardcover books. Streamlines production by finishing on both sides at the same time, using one operator. Manual board positioning. Uses hot glue.

Min Open Book Size	120mm x 120mm
Max Open Book Size	800mm x 450mm
Speed	1-3 pcs/min
Paperboard Thickness	1-4mm
Cover Material Thickness	80 - 200gsm
Hard Case Spine Width	8mm

MF-SCM500A
SEMI AUTOMATIC CASE MAKING MACHINE

Best suited for photo-books and hardcover books. It is perfect for digital post-press. Hot or cold glue with an automatic paper feeding system.

Min Open Book Size	125mm x 125mm
Max Open Book Size	780mm x 430mm
Speed	1-3 pcs/min
Paperboard Thickness	1-4mm
Cover Material Thickness	80 - 200gsm
Hard Case Spine Width	9mm

MF-SCM500A2
SEMI AUTOMATIC CASE MAKING MACHINE

Covering and pressing cases, ideal for photo-books and hardcover books. Pneumatic foot pedal and automatic paper feeding system. Hot or cold glue with an automatic paper feeding system.

Min Open Book Size	125mm x 125mm
Max Open Book Size	780mm x 430mm
Speed	1-6 pcs/min (Double Working Station)
Paperboard Thickness	1-4mm
Cover Material Thickness	80 - 200gsm
Hard Case Spine Width	9mm

MF-SKJ380AS
HARD COVER BOOK CASING IN MACHINE

The MF-SKJ380AS can process up to 1000 books per hour. Adjustable pause time and automatic power off function.

Min Book Size	90mm X 60mm
Max Book Size	360mm X 260mm
Speed	Up to17 pcs/min (Adjustable)
Book Block Thickness	4 - 60mm

MF-PCM380
HARD COVER BOOK PRESSING & CREASING MACHINE

The MF-PCM380 is an easily operated and efficient for pressing and creasing hard cover books. With hydraulic power pressing and pneumatic nipping.

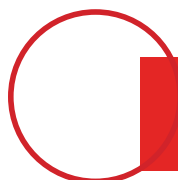|	
Max Pressing Size	360 x 300mm
Book Block Thickness	4 - 60mm

MF-PCM380 EV
HYDRAULIC PRESSING & CREASING MACHINE

An enhanced version of the MF-PCM 380, the machine will automatically run when it detects a book. The creasing and pressing process both use hydraulic power. .

Max Pressing Size	360 x 300mm
Book Block Thickness	4 - 60mm

BINDING
GUIDE

Twin Wire® Binding
Available in spools or cut lengths

TWIN WIRE® BINDING GUIDE

Twin Wire® Diameter	Thickness of bound materials (incl. covers)	Approximate No. of sheets (based on 80g)
3:1" Pitch		
3/16" (4.7mm)	2.5mm	Up to 20
9/32" (7.1mm)	5mm	Up to 36
5/16" (7.9mm)	6mm	Up to 42
3/8" (9.5mm)	7mm	Up to 63
7/16" (11mm)	8mm	Up to 68
1/2" (12.7mm)	10mm	Up to 84
9/16" (14.3mm)	11mm	Up to 95
2:1" Pitch		
5/8" (16mm)	12mm	Up to 104
3/4" (19.04mm)	15mm	Up to 123
7/8" (22mm)	18mm	Up to 150
1" (25.4mm)	20mm	Up to 177
1-1/8" (28mm)	23mm	Up to 200
1-1/4" (32mm)	26mm	Up to 230

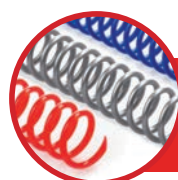### Twin Wire® Punching Pattern

Square
** 2:1" Pitch, 6 x 6 Hole

Rectangle
** 2:1" Pitch, 4 x 5 Hole

Square
** 3:1" Pitch, 4 x 4 Hole

Plastikoil® Binding
Available in almost any colour

COIL DIAMETER GUIDE

Use this Diameter of Plastikoil®	Thickness of bound material (incl. covers)	Approximate No. of sheets (based on 80g)
Pitches: 0.2475" (6.2865mm), 4:1" 6mm		
6mm	4mm	Up to 30
7mm	5mm	Up to 40
8mm	6mm	Up to 50
10mm	8mm	Up to 70
12mm	10mm	Up to 90
14mm	12mm	Up to 100
16mm	14mm	Up to 120
18mm	15mm	Up to 130
20mm	17mm	Up to 150
23mm	20mm	Up to 170
25mm	22mm	Up to 190
28mm	24mm	Up to 210
30mm	26mm	Up to 230

Plastikoil® Punching Pattern

Oval Hole
** 4:1", 0,2475" (6,2865mm), 6mm Pitch
More available on request
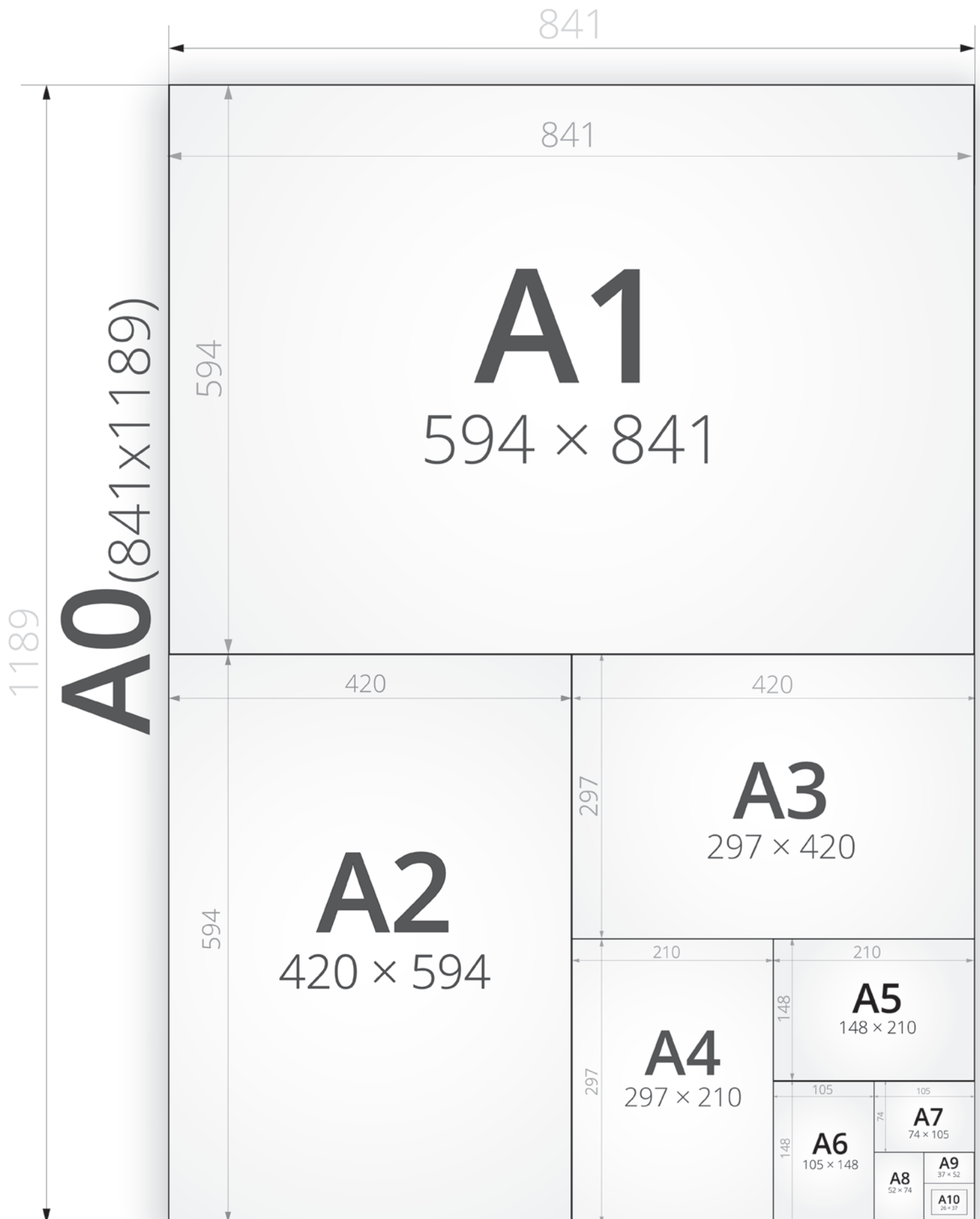Punching depth on binding edge will affect
wire or coil diameter

A Series Formats Sizes
ISO 216 international standard (ISO) paper sizes

A0 (841×1189)

841

1189

841

594

A1
594 × 841

420

594

A2
420 × 594

420

297

A3
297 × 420

210

297

A4
297 × 210

210

148

A5
148 × 210

105

A6
105 × 148

148

105

74

A7
74 × 105

A8
52 × 74

A9
37 × 52

A10
26 × 37

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